

Visu-flo flowmeters are the latest development in the Trigear range of positive displacement flowmeters. They are used in critical flow applications where it is essential to identify flow is occurring locally whilst transmitting a signal to a PLC for remote monitoring. Based on the gear principle it offers outstanding features and benefits.

The Visu-flo totally out performs its competitors when it comes to the accurate metering of most clean liquids including fuels, oils, additives, chemicals, food bases, paints, viscous emulsions, insecticides, alcohols and solvents either pumped or gravity fed.



Benefits

- ✓ High accuracy and linearity standard (± 0.25%)
- ✓ Wide turndown (less slippage, 54% more sealing characteristic)
- ✓ Smoother and quieter less vibration (balanced gears)
- ✓ No requirement for flow conditioning
- ✓ Bi-directional flow capability

Features

- ✓ Very latest innovation for many decades
- ✓ High resolution quadrature pulse output available
- ✓ Dual outputs available
- Clear acrylic bottom gives visual indication of flow locally



Performance and Specifications

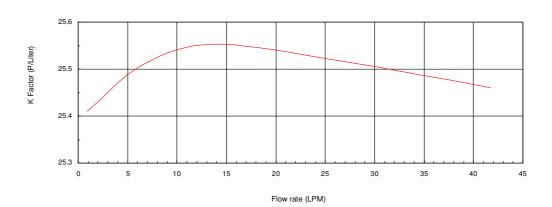
Model prefix:	VF020			
Capacity group:	medium capacity			
Nominal size (inches)	20mm (3/4")			
*Flow range - (LPM) litres/min	2 ~ 60			
- (GPM) US gal/min	0.6 ~ 16			
**Accuracy @ 3cp	± 0.25% of reading (25:1 turndown)			
Repeatability	typically ± 0.01% of reading			
Temperature range	-20 °C ~ +80 °C (-4 °F ~ +180 °F), refer factory for			
	lower & higher temperatures			
Maximum pressure (threaded meters) bar (PSI)				
Aluminium meters, Acrylic base	20 (300)			
316 stainless meter, Acrylic base	20 (300)			
316 stainless meters, Stainless Steel base	30 (440)			
High pressure models	refer factory			
Electrical – for pulse meters (see below for optional outputs)				
Output pulse resolution	Pulses/litre (pulses/US gallon) – nominal			
Hall Effect	25 (95)			
Hall Effect output (PNP)	3 wire open collector, dual voltage 5 ~ 50Vdc max., 20mA max.			
Optional outputs	4 ~ 20mA, scaled pulse, flow alarms or two stage batch control			
Physical				
Protection class	IP66/67 (NEMA4X), integral ancillaries can be supplied I.S. (intrinsically safe)			
Noise generation @ maximum flow	-			
Dimensions	refer data sheet			
Pressure drop chart	refer data sheet			
Min. filtration – microns (mesh)	150 microns (100 mesh)			

 $^{^{\}star}$ Maximum flow is to be reduced as viscosity increases, see flow de-rating guide. Max. allowable pressure drop is 140Kpa (20psi).

Viscosities (cp)	Max. flow multiplier
up to 1200	1.0
1200 ~ 4000	0.6
up to 6000	0.5
up to 10000	0.4
up to 20000	0.3
40000 max.	0.16
60000 max.	0.12
100000 max.	0.08
200000 max.	0.06
400000 max.	0.05
600000 max.	0.04
up to 1000000	0.03



TYPICAL CALIBRATION RESULTS



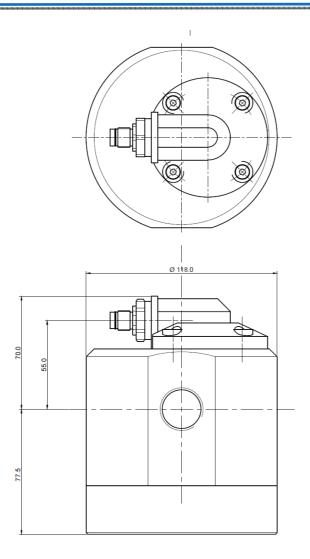
Model Designation

Size			
VF 020 3/4" (20mm)	alumin	ium or stainless steel	
Body material			
A Aluminium (Ac	rylic bas	se)	
S 316L Stainless Steel (Ac	Acrylic base)		
N 316L Stainless Steel (Sta	(Stainless Steel base)		
Gear material	Gear material		
1 PPS (Ryton)			
Bearing type			
1 PPS (Ryton)			
O-ring material			
1 Viton (standard)			
2 EPR - (Ethylene Propylene Rubber)			
3 Teflon enca			
4 Buna-N (Nitrile) 100 ℃ (212 ℉) max.			
Temperature limits			
1 80°C (180 €)			
Process connections			
1 BSP female threaded			
Cable entries 1 M20 x 1.5mm			
1 M20 X 1.5mm 2 1/2" NPT			
3			
High resolution Hall Effect output	HR	Integral options High Resolution	
3 wire pulsating flow Hall Effect option	PF	Pulsating Flow	
4 ~ 20mA output option	420	A nalo que o utput	
- Zonn Coulput option	720	711alogae o utput	

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